


Frima Vafler A/S Grydhøjparken 10 DK - 8381 Tilst Tlf.: +45 7026 2511 Fax: +45 7026 2512 www.frimavafler.dk	<h2 style="margin: 0;">Specification</h2>	 Frima DANISH QUALITY CONES
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SP-620 E

Revision

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1. Article-basic data

Article-no.:	9003	9003	Created:	2020-06-03
Article name	Waffle cone without rim, GF	Tivoli		
Brand	MIRAN			
Brand owner GLN code:	4260279480002			
Producer ID. GLN code:	5900001484609			

2. Product description:

Ingredients:

Raw material	Additives function and E-no. (if relevant state carrier, technical aid, carry over)			Country of origin (growing, breeding, produced)
Potato starch				PL
Sugar				Worldwide
Chickpeas flour				UE/ NON UE more specified on the quality certificate attached to each delivery
Maize flour				IT
Coconut fat				PG, CI, GH,
SOY lecithin	Emulsifier E322			NL
Salt				EU
Natural flavouring				Worldwide

Product dimensions:

Height (mm):
 Top diameter (mm):
 Bottom diameter (mm):
 Bottom length (mm):
 Weight (one pcs without coating) (g):
 Average weight coating (g):
 Cone Angel (°):
 Engraving:
 Rim:

	Target:	Minimum:	Maximum:
Height (mm):	150	147	153
Top diameter (mm):	65	62	68
Bottom diameter (mm):			
Bottom length (mm):			
Weight (one pcs without coating) (g):	20,0	18,0	22,0
Average weight coating (g):			
Cone Angel (°):			
Engraving:	-		
inside	-		
outside	large		
Rim:	without		

Nutritional information:

Calculation source	supplier specification		Based on analysis (Yes/No)		No
Energy per 100g	1740	kJ	417	kcal	
Protein	6,4	g/100g	Fat of which - saturated fatty acids - mono unsaturated fatty acids - poly unsaturated fatty acids - trans fatty acids - cholesterol	5,3	g/100g
Carbohydrate	84	g/100g		2,8	g/100g
of which - alcohol	0	g/100g			g/100g
-organic acid	0	g/100g			g/100g
-sugars	27	g/100g			g/100g
-sugar alcohol	0	g/100g			mg/100g
-starch	57	g/100g		Sodium	0,14
Dietary fibers	2,50	g/100g	Water	3	g/100g

The values are subject to natural fluctuation

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Declaration ((EC)1169/2011):

Waffle cone without rim, GF
 Ingredients: Potato starch, sugar, Chickpeas flour, maize flour, coconut fat, emulsifier: lecithin (SOYA), salt, natural flavouring.


Nutrition values per 100g.

Energy:	1740 kJ
	417 kcal
Fat	5,3 g
- of which saturated fatty acids	2,8 g
Carbohydrate	84 g
- of which sugars	27 g
Protein	6,4 g
Salt	0,34 g

Net. Weight 612 g
 Frima Vafler A/S, Grydhøjparken 10, DK-8381 Tilst

RI (Reference Intake)

Nutrition Values	Ø / 100 g	Ø / 1 piece	%RI	Reference intake
		18,0 g		
Energy:	1740 kJ	313 kJ		8400 kJ
	417 kcal	75 kcal	3,8%	2000 kcal
Fat	5,3 g	1,0 g	1,4%	70 g
- of which saturated fatty acids	2,8 g	0,5 g	2,5%	20 g
Carbohydrate	84 g	15 g	5,8%	260 g
- of which sugars	27 g	4,9 g	5,4%	90 g
Protein	6,4 g	1,2 g	2,3%	50 g
Salt	0,34 g	0,06 g	1,0%	6 g

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3. Allergens:

Information about potential allergens according to EU regulation and ALBA list.		Contains	May contain	Information about potential allergens according to ALBA list.		Contains	May contain
no.	Ingredient	"Yes" / "No"	"Yes" / "No"	no.	Ingredient	Yes / No	Yes / No
1	Wheat	No	No	20	Lactose	No	No
	Rye	No	No	21	Cocoa	No	No
	Barley	No	No	22	Glutamate (E620-E625)	No	No
	Oats	No	No	23	Hens and products based on hens	No	No
	Spelt	No	No				
	Kamut	No	No	24	Coriander	No	No
2	Shellfish and crustaceans, and products based on this	No	No	25	Maize	Yes	
3	Eggs and products based on eggs (egg lecithin)	No	No	26	Leguminous plants / pulses	Yes	
				4	Fish and products based on fish	No	No
5	Peanuts and products thereof including refined oils	No	No				
				6	Soy and products based on soy	Yes	
7	Animal milk and products thereof (including lactose)	No	No	Preservatives		No	No
				Onion		No	No
8	Almonds	No	No	Apples		No	No
	Hazelnut	No	No	Artificial sweeteners		No	No
	Walnut	No	No	Cinnamon		No	No
	Cashew / Akajon nut	No	No	Coconut		Yes	
	Pecan nut	No	No	Vanillin		Yes	
	Brazil nut	No	No	Rice		No	No
	Pistachio nut	No	No	Poppy Seed		No	No
	Macadamia / Queensland nut	No	No	Quinin		No	No
9	Celery and products based on celery	No	No	White beans		No	No
10	Mustard and products based on mustard	No	No	Azo colors		No	No
				HVP protein		No	No
11	Sesame seed and products based on sesame seeds	No	No				
12	Hydrogen sulphide and sulfites in conc. exceeding 10 mg/kg or 10 m/l expressed as SO ₂ . state E-no	No	No				
13	Lupin and products based on Lupin	No	No				
14	Molluscs and products thereof	No	No				
Suitable for:		"Yes" / "No"		Suitable for:		"Yes" / "No"	
Kosher		No		Ovo-Lacto-Vegetarians		Yes	
Halal		No		Lacto-Vegetarians		Yes	
Diabetic		No		Ovo-Vegetarians		Yes	
Vegans		Yes					

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4. Various informations (regulation (EC) 1881/2006) a.o.:	"Yes" / "No"	Remarks
The product comply with valid EU-legislation concerning maximum limits of metals?	Yes	
The product comply with valid EU-legislation concerning maximum limits of mycotoxins?	Yes	
The product comply with valid EU-legislation concerning maximum limits of Dioxin?	Yes	
The product comply with valid EU-legislation concerning maximum limits of PAH (benzo(a)pyrene)?	Yes	
The product comply with valid EU-legislation concerning maximum limits of pesticides/biocides?	Yes	
This product is produced without any ingredient or additives that has been exposed to ionizing radiation?	Yes	
This product has not been produced from raw materials originating from genetically modified organisms, so this product is not subject to labelling according to the European regulation (EC) No 1829/2003 and 1830/2003.	Yes	
This product is without adventitious or technically unavoidable content of GMO.	Yes	
The product is without content of Palm oil or Palm kernel oil.	Yes	
The product is produced without ingredients where child slavery is used in growing/production	Yes	
We guarantee that the primary packaging material complies with the provisions of: Commissions regulation (EU) 1935/2004 and 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food.	Yes	

5. EG Eco-edit:

Product carries the Eco-logo No yes/no

6. Physical / sensory characteristics:

Humidity	3% +/- 2	IR dryer
Color	2-3	Internal color scale
Taste	Sweet, vanilla	Organoleptic
Odour	Sweet, vanilla	Organoleptic
Texture	Crispy	Organoleptic

7. Microbiological characteristics:

Microorganisms:	Reference parameter:			Method of determination:
	Guideline value "m"	Warning value "M"	Unit	
Total bacterial count	1.000	10.000	KbE/g	§ 64 LFGB ASU L 06.00-18
Mould/Yeast	10	100	KbE/g	§ 64 LFGB ASU L 01.00-37
E.coli	n.d.	10	KbE/g	§ 64 LFGB ASU L 01.00-25
Listeria monocytogenes	n.d.	n.d.	/25g	§ 64 LFGB ASU L 00.00-32
Salmonella	n.d.	n.d.	/25g	§ 64 LFGB ASU L 00.00-20

n.d.=not detectable

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8. Logistic information:

Article description:
 Consumer unit (inner) (su):
 Colli (outer) (su/du):
 Units per Colli:
 Pallet type:
 Layer per pallet:
 Colli per layer:
 Colli per pallet:
 Customs code (Tariff):
 Product classification GPC:
 Shelf life from day of production:
 Country of origin:

Waffle cone without rim, GF	
34	pcs. pr. unit
Corrugated cardboard case	
2	
Euro pallet	
6	
6	
36	
19053299	
10000172	
360	DAYS
Poland	

Height (mm):
 Width (mm):
 Depth (mm):
 Gross weight (g):
 Net weight (g):
 GTIN / EAN code:

Consumer unit	Colli	Pallet
	295	1914
	275	800
	510	1200
1124	2828	125808
612	1224	44064
5904387630049	5904387630148	-


9. Packaging information:

	Size in mm				Quantity per carton	unit weight in kg	weight per carton kg
	Item nr.	Depth	Width	Height			
Outer box	MS Outer 9003	510	275	295	1	0,5800	0,580
Foil	MS Foil 9003				68	0,0080	0,544
Single box	MS Display 90	252	245	290	2	0,2400	0,480
Total:							1,604

Disposal:

Package is bio-degradable
 Package is recyclable
 Package is reusable

No	yes/no
Yes	yes/no
No	yes/no

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10. Transport and storage information:

Transport and storage with a temperature under 25°C. Relative Humidity under 75%.
Keep cool and dry.

11. Identification and traceability marked with:

Best before date: DD.MM.YYYY
Batch: Place of production-shift number-BBD (for example 1-0588-300716)
Traceability is guaranteed.

12. Additional information:

Fragile - Always handle with care
Crispy cones - Therefore, do not throw or turn the cartons/boxes upside down
Keep dry and cool - away from sunlight

13. Quality/Production:

Place of production:	Miran Wafel Sp. z o.o., Ul. Trzebawska 9/11, 62-060 Sęszew www.miran-waffeln.de
Quality certificate:	BRC Global standard for Food Safety IFS Food Created and edited by Quality Management of Stenger Waffelfabrik GmbH

This specification replaces all previous versions.
 Signer is responsible for the validity of this specification and guarantees that Frima A / S is informed of any change.

Rogäsen,
 Location, Date

2020-06-03

Stefanie Köpke, Quality management
 Digital signature, Position


 Stenger Waffelfabrik GmbH
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14. For additional information please contact:

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15. Signatur FRIMA:
